

Abstract of the Disclosure

5 Keyless inking systems and methods are disclosed which employs a main form roller and a smaller clean-up roller, both in contact with a rotating printing plate. Separate application and subtractive roller systems control the ink film on the form roller. The clean-up roller removes residual ink from non-image areas on the printing plate. The clean-up roller is in ink communication with the main form roller through a vibrating roller. Mechanisms are provided to selectively engage and disengage the various rollers.